## **MODEL 182**

## Steel Control Damper • 4" Deep • Straight Blades • Parallel or Opposed • With or Without Seals

Standard Materials and Construction							
	AME: 18 GA. stainless steel hat-shaped channel for						
	greater rigidity and strength. 4" deep.						
	18 GA. stainless steel. Maximum 6" spacing.						
	1 8						
LINKAGE:	1/8" thick (nominal) stainless steel chevron type formed						
	bracket.						
BEARINGS:	Press fit stainless steel, flanged sleeve type.						
AXLES: 1/2" dia. stainless steel.							
DRIVESHAFT: 1/2" dia. stainless steel. Extendable 6" beyond fra							
	Optional. Read Options - Seals for details.						
	· ·						
ALLUY:	Type 304 (2B Finish) standard. See Options - Other						
	Alloy for more details						
FINISH:	Mill.						
<u>Options</u>							
	able to 9" howard frame, more than 9" using outerior						
Drive Shafts - Extendable to 8" beyond frame, more than 8" using exterior							
bearing support							
Seals - Available with neoprene jamb and blade edge seals, or stainless steel							
jamb seals, or polyurethane jamb and blade seals.							
Uni-Mount Brackets - For all internally mounted pneumatic or electric							
operators, galvanized steel construction. Specify type							
and N.O. or N.C.							

Bearings - Bronze, Nylon, Celcon, Ball, etc.

Jackshafting - Carbon steel (painted) is standard. Stainless steel is available.

Other Alloy - Type 316 stainless steel, 2B finish.

Wider Frame - Frames wider than 4".

Flanged Frame

Mixing/Face & Bypass Dampers

## <u>Notes</u>

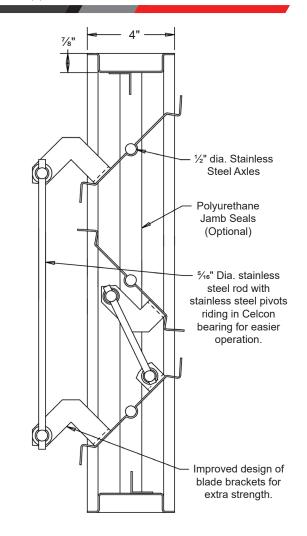
1. <sup>1</sup>/<sub>4</sub>" nominal deduction will be made to the opening size given.

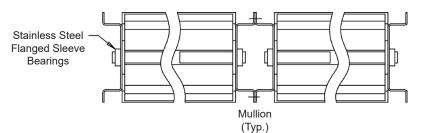
2. Dampers less than 11<sup>3</sup>/<sub>4</sub>" high will have a single blade.

3. Shipping weight is approximately 6.5 lbs./sq.ft.

## Damper Sizes

Panels	Min Panel	Max Single Panel			
Parallel Blade	6"W x 8¾"H	48"W x 96"H			
Opposed Blade	6"W x 8¾"H	48"W x 96"H			





Item #	Qty	Width	Height	Opposed Blades	Seals	Actuator Model	Interior	Exterior	N.C.	N.O.	
		Damp	er Size				Act. Location		Function		<u>Union Made</u>
Arch. /	' Eng.:				EDR:		ECN:		Job:		
Contr	actor:										
Pr	oject:				Date:		DWN:		DWG:		

