# MODEL AHH-10 -15 -20

Standard Access Door • 1", 11/2", or 2" Deep • Out-Swing • Fabricated • Galvanized Steel

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# Standard Materials and Construction

FLANGED FRAME: 16 GA. galvanized steel.
DOOR PANELS: 20 GA. galvanized steel.
CHANNEL SUPP.: 16 GA. galvanized steel.

**INSULATION:** 2.25 lb. density polyurethane foam.

**HANDLES**: Dual-acting die cast zinc.

**GASKET:** Continuous length replaceable neoprene bulb.

HINGE: Stainless steel continuous type.

**VIEWPORT GLASS:** Single pane,  $\frac{1}{4}$ " wire; 9" x 9" standard.

FINISH: Mill.

## **Options**

Door panel material: bonderized steel, stainless steel

Viewport glass size: 9" x 9" or 12" x 12" Single pane 1/4" wire or plexiglass

Double pane 1/4" wire Thermal pane 1/4" wire

Finishes - Baked Enamel, Baked Epoxy, or Prime Coat

Handles - Chrome plated

### Notes

- 1. Hinge always furnished on "B" height dimension.
- 2. (G) designates doors with glass viewports. Specify (L/H) left hand or (R/H) right hand hinge when viewing from the outside.
- 3. 9" x 9" glass viewport not available on units under 18" in width. 12" x 12" viewports are not available on units under 21" in width.
- 4. Unless otherwise specified, door will be fabricated  $\frac{1}{4}$ " under listed size. Dimensional tolerance is  $\pm$  .075.
- 5. Unless otherwise specified, standard viewport locations are as follows:

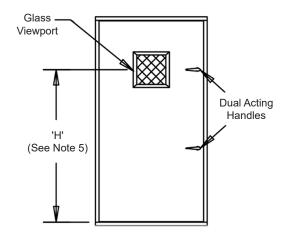
'H' = 'B' - 11" (±1") when 'B' is 20" to 60"

'H' = 48" (±1") when 'B' is greater than 60"

(When specifying non-standard viewport locations, 'H' cannot be greater than 'B' - 11".)

- 6. Door width cannot exceed two times its height.
- 7. Please refer to the installation instructions for mounting of handles and door assembly mounting.
- 8. In-swing doors are recommended for positive pressures. Out-swing doors are recommended for negative pressures.

# 'A' + 2%" O.D. of Door Frame Flange 'B' + 25%" O.D. of Door Frame Flange



# Door Sizes

Min Size	Ma	ax Size					
12"W x 12"H	48"W x 96"H						
Trim-Lock Flanged Fram			In:	Opening Size A' width (shown) 'B' height (See Note 4)  sulation  Glass Viewport ee extruded aluminum fr install viewport in doo			'C' Depth (See table)
	Model	Door De	epth		(Both sides)	Model	'C' Depth
	10	1"				10	13/8"
	15	1½"				15	11/8"
APPOW	20	2"				20	23/8"

For handwritten orders, use the schedule block on page 2.

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# Schedule Block

													AL PORT
<b>7.</b> #		-10	-15	-20	Left Hand	Right Hand	"A" V	/idth	"B" Height	"ŀ (When R			No.
Item #	Qty	Door Model			oor nge Opening Size		ng Size	Non-Standard Viewport Location**			Union Made		
Arch. / Eng.:					EDR:			ECN:	·	Job:			
Contrac	tor:												
Project:			Date:				DWN:		DWG:				

\*\*See Note 5 on Page 1.

